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# Asphalt Drum Hot Mix Plant

Stationary and Mobile Plants



for your all Construction & Infrastructure Equipments







Mr. Saumil Shah returned to India in 2006 with a MBA degree from USA as well as International Exposure and a dream of building world class manufacturing facility that can contribute to the growth of his country. Mr. Saumil Shah has more than 14 years of experience in road construction equipment manufacturing industry. He is one of the promoters of Kaushik group, leading road construction equipment manufacturing in India. Under his dynamic leadership the company has seen major export and domestic growth as well as established joint venture & technical alliances. It was only natural for him to diversify into equipment manufacturing of concrete construction equipment. He is a leader with a vision who can think big, aim high and achieve nothing but the best. His focus is on bringing in the finest technology products and expertise to the industry, with an aim to deliver complete and reliable solutions.

#### **OUR VISION**

Our Vision is to be the leading company in road construction machinery domain by improving the successful status gained within the Country and abroad and obtain customer satisfaction as a reliable, a straightforward and as successful company.

#### **ADVANTAGES**

- · High fuel efficiency and Lower carbon foot print
- European quality standards
- Extremely rapid erection and implementation times with options like steel foundation and plug socket cabling
- Efficient world class bag filter for stringent pollution norms

#### **OUR GOALS**

- Becoming a leading global manufacturer in road construction machinery sector.
- Maintain and develop our brand leading status in the construction machinery market.
- · Prioritize our customer and employee satisfaction
- · Continuous product development and innovation.
- · Rewarding and highlighting quality.



#### **DRYING & MIXING UNIT**

The Drying and Mixing unit of the asphalt plant demands complex flight design and heat transfer technology. With our passion to build the best machines, continuous R & D and incorporation of the latest design up gradations, CMPL thermodrum is way ahead of competition.

The CMPL thermodrom unit follows a triple heat transfer system that ensures a total transfer of heat to the aggregates, translating into higher productivity and lower fuel consumption. The heat is transferred to the aggregates using the conductive, connective and radiation techniques.

The field proven unique flight design ensures total heat transfer, a thorough mixing & coating, lower emissions and prevention of bitumen oxidation.

#### **FILLER STORAGE UNIT**

Coninfra offers a wide range (1.5-50 tons) of filler storage and feeding solutions for the customers to choose form, depending on the site requirements. A variable speed computerized synchronized metering system ensures the right proportioning in the mix.

#### **BITUMEN INJECTION**

A high capacity hot oil jacketed gear type pump, controlled by an AC variable speed drive feeds the metered amount of Bitumen into the mixing section of the thermodrum unit. The fully automatic SCADA / PLC / Microprocessor control ensures a precise metering of bitumen.

# COLD AGGREGATES BIN FEEDERS

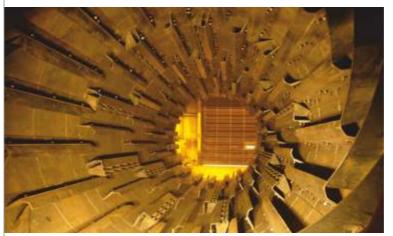
The bins are all-welded and modular in construction, permitting easy addition of bins to meet growing needs. Steep bin walls and valley angels allow free flow of aggregates from the feeders minimizing hold up to materials in the corners and bridging with sticky aggregates. The bins supplied with adjustable calibrated gate openings and variable speed feeder drives, together offer total proportional control, greater flexibility and accuracy of operations.

# OVERSIZE REMOVAL VIBRATORY SCREEN

The CMPL Series asphalt plants are supplied with oversize aggregate removal vibratory screens. It is positioned at the end of cold aggregate feeder. Any oversize material, detrimental for the heating and mixing thermodrum internals, are screened out ensuring better performance and safety of the plant.









#### **DRUM MECHANICS**

The 30-120 Tph plants are supplied with a low maintenance cradle type drum drive. The auto lubrication system ensures proper and adequate lubrication on the chain drive thereby ensuring long life of machine with trouble free service. Optionally a four wheel friction drive, which is a standard on the 120 Tph and higher models, can be supplied.

Specially treated sprockets, thrust wheels, trunion rings & trunion rollers, engineered precisely for flawless and trouble free dryer drum rotation, ensures unlimited productivity.

#### **BURNER**

The high pressure atomized, fully automatic remotely controlled burner unit has already gained an enviable reputation for its fuel efficiency, ease of operation and high uptime. Completely automatic process controls with system interlocks ensure conformance to high safety standards.

This burner is suitable to use LDO /Diesel/FO as fuel and is fitted with remote control system to detect flame failure and have electric spark ignition system. Our unique nozzle system allows cleaning during running condition thus allowing zero downtime.

### POLLUTION CONTROL DEVICES (OPTIONAL)



### **BAG HOUSE FILTER UNIT**



We have developed a state of the art free air flow type bag house filter unit especially for asphalt application with specially treated metaaramid filter elements. This zero maintenance design keeps emissions at less than 50 mg/Nm3, which meets international pollution control norms. This environment friendly unit has low operation cost & long life.



#### **HOT MIX SILO**

Coninfra Equipments Works offers a complete range of customized solutions for asphalt storage. The standard range includes MONOPAK and TWINPAK systems. MONOPAK silos are available with storage capacities from 10 to 80 Tons. The TWINPAK silos are available with storage capacities ranging from 50 to 80 Tons with an additional feature of storing different mix designs. Various storage combinations can be availed by opting for customized MULTIPAK designs. The silos are supplied with automated standard safety controls and process interlocks. The storage silos can be supplied with skip hoist arrangement, hot bucket elevators or swiveling loadout conveyors.



# BITUMEN HEATING & STORAGE SOLUTIONS



The State-of-the-Art SCADA system processes and meters the mix proportioning. The feedback from the Load cell is processed by the PLC, which further automatically controls and processes the bitumen and filler proportioning.

#### **CONTROLS**

Fully computerized control cabin with on board electrical power control console, distribution switch board, fully automatic process and sequence controls are a standard on our KEW series plants.

A user friendly software gives you total reliability and ensures top notch performance.

- · Fail proof interlocks and auto process controls
- · Online fault detection
- · Online printing facility
- · Provisions to print, store and edit production details, mix proportions, etc.
- · Display of all process control parameters
- · Automatic, semi-automatic & manual operation
- · The control is equipped with function keys and numeric keys and does not require special skills for operation.





#### **MOBILE DRUM MIX PLANT**



#### **MDM-25 STANDARD CONFIGURATION**

- · One Single Chassis consisting Drying & Mixing Unit, Cold Aggregate Four Bin Feeder, Conveyors, Gob Hopper & L.D.O./Fuel Tank
- · Bitumen Tank with towing system
- · Fully Furnished Cabin with Electrical Control Panel on towing system

CONINFRA automatic asphalt drum mix plants, compliant to the latest M.O.R.T.H. (previously known as M.O.S.T.) specifications, are designed and engineered to give trouble-free performance with superior fuel efficiency. Our pursuance to offer our customers the best and constant up-gradation of products today showcases exceptional and unmatched product refinement in our asphalt plants.

Our MOM (Mobile) series offers customers the industry's finest & proven technical solution, latest generation process controls and automation together with total installation and site support, aimed to deliver precisely mixed quality asphalt productively and profitably. Coninfra design team facilitates custom built asphalt plants to meet specific site demands and requirements. Available in capacities ranging from 20 to 150 TPH output in different models.

#### **ADVANTAGES**

- · Rapid Erection and lower implementation time
- · Perfect for remote areas and / or short duration projects
- · Completely pre-wired with socket arrangements-plug and play
- · Customized solutions to meet specific transportation norms
- Sets up and packs up with a minimum number of loads

## MDM-50/MDM-60/MDM-65

#### with pollution control unit STANDARD CONFIGURATION

- · Chassis 1 Drying & Mixing Unit with pollution control unit
- Chassis 2- Cold Aggregate Three/ Four Bin Feeder with Slinger conveyor
- · Chassis 3 Bitumen Tank
- · Chassis 4 Electrical Control Panel inside Cabin, L.D.O./Fuel Tank & Mineral Filler Unit

MDM-45 with pollution control unit · Chassis 1-Drying & Mixing Unit with Load out Conveyor & Gob Hopper STANDARD CONFIGURATION

- Chassis 2 Cold Aggregate Four Bin Feeder with Slinger conveyor
- · Chassis 3 Bitumen Tank, L.D.O. / Fuel Tank & Mineral Filler Unit
- · Chassis 4 Electrical Control Panel with Fully Furnished Cabin & Optional D.G. Set











#### **BITUMEN DRUM MELTING UNIT (DECANTER)**

Capacity - 3 Tons to 7 Tons per Hour



#### **SALIENT FEATURES**

We are manufacturing Bitumen drum decanter which is robust and rigid heavy structure made from standard steel. There are two parts in unit, upper part is calling Heating Chamber and lower part is storage tank for melt bitumen. Heating chamber and storage tank is fully insulated with 75 mm Rockwool.

Use of hot oil heating coils to indirectly heat up asphalt which can prevent asphalt quality from aging during heating. Seamless tubes are used for heating unit which are 2.9mm thick and tested at 2000 psi.

There is drum loading system by means of hydraulic cylinders and power pack to decreasing man power and production coast also.





#### Model Capacity/hr.

 2x9
 3tons

 2x10
 3.5tons

 3x9
 5tons

 3x10
 5.5tons

4x9 6.5 tons 4x10 7 tons

Also as per requirement of customer.









We are leading and reliable manufacturer of road and civil construction equipments since 1997. We introduce our new product "Bitumen drum Melting Unit" is used for taking Bitumen out of drums and heating up Bitumen used by Thermic oil Heater. It is very effective than batch type drum melting system which is greatly saves energy sources, manpower and eco-friendly. Coninfra Bitumen Drum Melting Unit (Decanter) designed for reliable and easy operation.

#### THERMIC BOILER

- · 3,00,000 15,00,000 kcal/h capacities
- · Can be used separately from control cabin
- Can be run or run out by automatic minmax temperature control time
- High-low pressure control
- Level gauge for thermal-oil. /voiced and lightened warning system
- · Thermal circulation pump
- High Efficiency







### **ANCILLARY EQUIPMENTS**

#### THERMOPLASTIC PRE HEATER

- Thermal Oil Jacketed Thermoplastic Preheaters, having a capacity of 300 Kgs. (12 Bags)
- · New heating system and stirring system designs improves its melting efficiency.
- It is made of special steel with scorch resistance, heating resistance and oxidation resistance and melting quality is much better.
- Vertical Type Mechanical agitation, provided horizontal &vertical stirrer agitations blades.
- · Provide Heat eliminating glass wool insulation on outer portion.
- Skid Mounted, Ideal to be transported or Mount on a small ITon Capacity Tempo / Vehicle.





- $\cdot \quad \mathsf{For}\,\mathsf{application}\,\mathsf{of}\,\mathsf{Hot}\,\mathsf{Thermoplastic}\,\mathsf{marking}\,\mathsf{on}\,\mathsf{Roads}$
- User friendly, Easy to operate and for application of precise an extraordinary strength and gives consistent performance and break free operation.
- · Hand Push Type Self Propelled Thermoplastic Road Marking Machine
- · Rotor Glass Bead System
- Stainless Steel Tank and agitator with vertically mounted agitating arm.
- · Front Mounted Pointer Guide adjustable according to laying shoe size.
- · LPG Heating System
- · Hand Torch for safe lighting of burners.
- · Glass Beads Storage Box with window.
- $\cdot \quad \text{Auto Lockable Rear Wheel capable of straight \& fine alignment of markings}$
- · Suitable for small as well as big projects.
- · For different line width, only need to change the marking shoe with different size.

#### **MOBILE SPOT MIX PLANT**

- · 6-10 TPH Capacity
- Batch type with self-contained continuous drying and separate batch mixing unit
- · Mounted on four nos. pneumatic wheels
- · Drawbar with foldable feed elevator & Chimney
- Powered by Simpson S433 Water cooled Diesel Engine, LAP Burner, Exhauster & Blower
- · Reduction Gear Box, Temperature Gauge
- · Pug Mill Mixer
- · Telescopic Jacks (optional)





#### **CHIPS SPREADER**

- · Mechanical Chip Spreader attachment
- · Perfect for chip and tar operations on roadways
- It can be mounted on standard tipper and Tractor Trolley
- · 2500 mm spreading width
- The drive is transmitted from the tyre through dog clutch mounted on lay shaft
- Easy clutch cut off System
- · Constructed with 12 mm and 8 mm Steel Plates Square Pipes

#### **TECHNICAL INFORMATION**

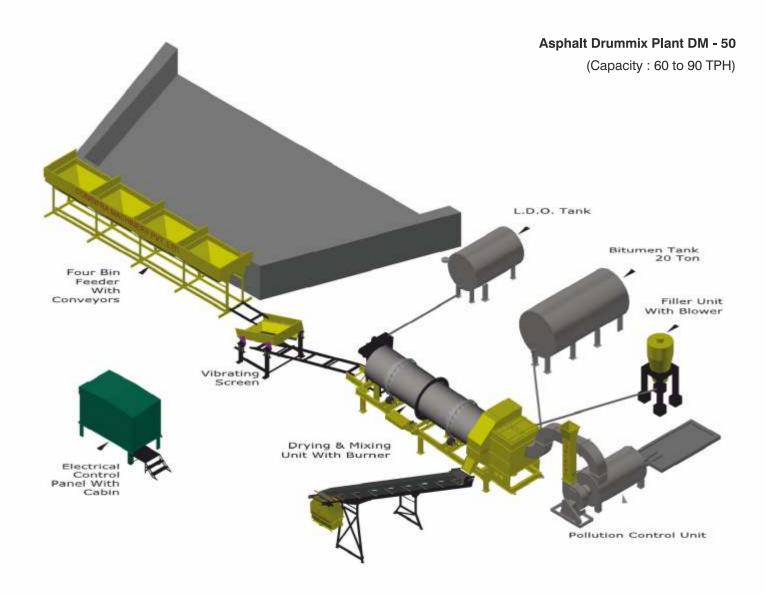
ASPHALT DRUM MIX PLANT

	DM-45 (45-60 TPH)	DM - 50 (60-90 TPH)	DM-60 (90-120 TPH)	DM-65 (120-150 TPH)
FOUR BIN FEEDER				
No. of Bins	4	4	4	4
Storage Capacity	31 MT	48 MT	54 MT	54 MT
Hopper size (L x W)	2500mm x 2200mm	3000mm x 2200mm	3650mm x 2060mm	3650mm x 2060mm
Auxiliary Drive Motor	1.5 KW x 4 Nos.	1.5 KW x 4 Nos.	2.2 KW x 4 Nos.	2.2 KW x 4 Nos.
Auxiliary Conveyor Belt	400 mm x 2.2 Mtr.	500 mm x 2.92 Mtr.	500 mm x 2.92 Mtr.	450 mm x 3.78 Mtr.
Gathering Drive Motor	3.70 KW	3.70 KW	5.50 KW	5.50 KW
Gathering Conveyor Belt	500 mm x 22.5 Mtr.	600 mm x 25.6 Mtr.	600 mm x 25.6 Mtr.	600 mm x 29.6 Mtr.
Bin Vibrator (1 No.)	0.37 KW	0.37 KW	0.37 KW	0.37 KW
Feeding Capacity	100 TPH	150 TPH	200 TPH	200 TPH
Overall Dimension (Approx.)	11.6 mtr x 2.55 mtr x 2.45 mtr	13.5 Mtr. X 2.55 Mtr. X 2.45 Mtr.	16.25 Mtr. X 2.55 Mtr. X 2.75 Mtr.	16.25 Mtr. X 2.55 Mtr. X 3.0
Total Connected Load	8.85 KW	10.45 KW	15.05 KW	15.05 KW
OVER SIZE REMOVAL SCREEN		70.70	10100 1111	70100 71117
Orive Motor	0.37 KW	0.37 KW	0.37 KW	0.37 KW
Wire Mesh	45 mm x 45 mm	45 mm x 45 mm	45 mm x 45 mm	45 mm x 45 mm
Screening Area	900 mm x 1200 mm	900 mm x 1200 mm	900 mm x 1200 mm	900 mm x 1200 mm
SLINGER CONVEYOR	300 11111 X 1200 111111	300 Hill X 1200 Hill	300 Hill X 1200 Hill	300 Hill X 1200 Hill
Conveyor drive Motor	2,20 KW	3,70 KW	3.70 KW	3,70 KW
Conveyor Belt	500 mm x 15 Mtr.	600 mm x 15 Mtr.	600 mm x 15 Mtr.	600 mm x 15 Mtr.
THERMO DRUM UNIT	300 mm x 13 mu.	000 IIIII X 13 Witi.	000 IIIII X 13 IVIU.	000 IIIII X 13 IVIU.
Drive Motor	11.00 KW	18.50 KW	30.00 KW	45.00 KW
Burner Connected Power	4.45 KW	6.25 KW	13.2 KW	13.2 KW
Exhauster		14500 CFM	18000 CFM	21000 CFM
	11500 CFM			
Diameter	1230 mm	1540 mm	1850 mm	1850 mm
Length	6026 mm	6700 mm	7310 mm	8000 mm
Burner Rating	350 LPH	550 LPH	750 LPH	1100 LPH
Exhaust Drive Motor	11.00 KW	18.50 KW	30.00 KW	45.00 KW
MULTICONE PRIMARY DUST (				
No. of Cones	10	15	21	21
Dust Screw Drive Motor	0.75 KW	0.75 KW	1.50 KW	1.50 KW
FUEL TANK				
Capacity	3000 Ltr.	5000 Ltr.	5000 Ltr.	7500 Ltr.
LOADOUT CONVEYOR				
Conveyor Drive Motor	3.70 KW	5.50 KW	5.50 KW	5.50 KW
Conveyor Belt HR-Grade	500 mm x 17.9 Mtr.	600 mm x 17.9 Mtr.	600 mm x 20.3 Mtr.	600 mm x 20.3 Mtr.
Gob Hopper Capacity	550 Kg.	750 Kg.	1500 Kg.	2000 Kg.
Hydraulic Power Pack	1.50 KW	2.20 KW	3.70 KW	3.70 KW
BITUMEN TANK (O shape Or L	J Shape)			
Capacity & Shapes	15 Tons	20 Tons	20 Tons	25 Tons
Bitumen Drive Motor	3.70 KW	3.70 KW	3.70 KW	3.70 KW
Bitumen pump (Jacketed)	50 mm x 50 mm	50 mm x 50 mm	50 mm x 50 mm	50 mm x 50 mm
Hot Oil Drive Motor	0.75 KW	0.75 KW	0.75 KW	0.75 KW
Hot Oil Pump	19 mm x 19 mm	19 mm x 19 mm	19 mm x 19 mm	19 mm x 19 mm
MINERAL FILLER UNIT				
Drive Motor	0.75 KW	0.75 KW	0.75 KW	1.5 KW
Rotary Valve	4"	4"	4"	6"
Capacity	1.5 m <sup>3</sup>	1.5 m <sup>3</sup>	1.5 m <sup>3</sup>	1.5 m <sup>3</sup>
Blower	2.2 KW	2.2 KW	3.7 KW	5.5 KW
CABIN	LIC IVII	LIL IVII	OH INT	0.0 1(1)
Fully Furnished	12 x 8 feet	12 x 8 feet	12 x 8 feet	12 x 8 feet
TOTAL CONNECTED LOAD	12 A U IUGL	12 A U TUGE	I Z A U IUGL	12 X 0 1661
Recommended Generator Set	100 KVA	125 KVA	182 KVA	250 KVA
Open Land Requirement	35 mtr. X 35 mtr.	40 mtr. X 40 mtr.	45 mtr. X 45 mtr.	50 mtr. X 50 mtr.
F.O. KIT (Optional)	4 F 1/1AI	4.5.1041	4.5.1041	4 F 1041
Outflow Heater	4.5 KW	4.5 KW	4.5 KW	4.5 KW

#### **ASPHALT DRUM MIX PLANT**

SECONDARY POLLUTION CONTROL UNIT (OPTIONAL)			
CONINFRA Series Wet Dust Collector	BAG HOUSE TYPE FILTER		
Type: Water Scrubber	Type: Reverse Air Flow		
Exhauster Power: 29.83 KW	Exhauster Power: 55.93 KW		
Water Pump: 3.73 KW	Dust Emission: < 50 mg / Nm <sup>3</sup>		
Dust Emission: < 150 mg / Nm <sup>3</sup>	Overall Dimensions without Chimney:		
Overall Dimensions Without Ducts:	6300 mm (H) x 5720 mm (L) x 2100 mm (W)		
3500 mm (H) x 1500 mm (L) x 1800 mm (W)			

ACCESSORIES		
Filler Silo	Capacity	4/10/15/25/40 Tons
Bitumen Tanks	Capacity	15/20/25/30/50 Tons
	Heating Type	Direct / Hot Oil Heating Type
<b>Hot Oil Heater</b>	Туре	Normal Pressure Horizontal Tubular Boiler
	Capacity	500,000Kcal/Hr.
Hot Mix Storage Silo	Capacity	25/50/25x2/80 Tons





# EXHIBITIONS

Nepal 2018

Nigeria 2017



Peru 2010

Saudi Arabia 2016

Tanzania 2010

Parguay 2010